

AGG General Cleaning & Handling Guidelines

This information is offered as a general guide only and specific advice should always be sought from a reputable glazier or professional window cleaner before undertaking any cleaning. This guidance does not preclude the use of other methods, materials, or equipment; however, the user should undertake careful evaluation and make suitable enquiries of the suitability of alternative methods, materials or equipment, before using them.

Routine Cleaning

Hand cleaning of the glass surface to visibly remove accumulated dust or fingerprints can be accomplished using a number of different glass cleaning products. Recommended cleaning products are Windex® Glass (available from supermarkets) or a mixture of one part vinegar to ten parts water. Other commercially available vinegar-based glass cleaners have generally demonstrated an ability to provide a clean, streak-free glass surface.

Procedure:

- Flood the glass surface with the spray-on cleaning solution or with a clean cloth saturated with the cleaning solution. Be generous with the amount of solution applied.
- Scrub the wet surface with a clean lint-free towel or cloth.
- Wipe dry with an additional dry, clean, lint-free towel or cloth.
- To prevent streaking, stop wiping when the glass is almost dry and there is a uniform film left on the glass surface that will quickly evaporate.

Special Glass Products

Glasses with a LowE or reflective coating need to be cleaned and handled with additional care. See our *AGG Hardcoat LowE Cleaning and Handling Guidelines* on our website for further detail.

Acid Etched glass also require additional care when cleaning and handling. See our *AGG Acid Etched Cleaning and Handling Guidelines* on our website for further detail.

What Not to Do

- Do not clean the glass when the glass is hot or in direct sunlight.
- Do not allow cleaning solutions to contact the edges of Laminated glass, Insulating Glass Units or Mirrors.
- Do not use cleaners which contain Hydrofluoric or Phosphoric acid as they are corrosive to the glass surface.
- Abrasive cleaners, powder-based cleaners, scouring pads or other harsh materials should not be used to clean windows, glass doors or other glass products.
- Do not store or place other material in contact with the glass. (This can damage the glass or create a heat trap leading to thermal breakage risk).
- Avoid causing extreme temperature changes to the glass as this may lead to thermal fracture of the glass, i.e. do not splash hot water on cold glass or freezing water on hot glass.
- Some tapes or adhesives can stain or damage glass surfaces. Avoid using such materials unless they are known to be easily removed and suitable for glass.

Storage and Handling

- Glass should be stored in a dry and clean environment with good circulation of cool dry air to avoid staining and marking. Storage areas should be out of direct sunlight as some glass can be susceptible to thermal breakage.
- Where glass has been received in a wet condition, it should be separated, dried and restacked with separators to allow airflow around the panels.
- Glass should always be stored vertically and at a slight angle. The edges should be supported on wood or a soft material and contact with hard materials must be avoided.
- When glass is stored and transported there should always be some kind of a protector between the glass surfaces to prevent transit damage. This should be appropriate to the product and size, and may be paper, rubber pads or plastic wrap on the glass. Bear in mind, glass is fragile and will be broken if handled or stored incorrectly. Particular care should be taken to ensure the glass is properly fastened and secured to prevent damage.
- Glass should always be handled by people trained in approved practice, always taking into account good health and safety procedures.
- Glass must be protected from site contamination caused by building materials and other site practices during construction as this will assist in the cleaning of the glass at the conclusion of the construction.

Installation

When selecting an appropriate sealant, it is important to consider the properties of various sealants in order to avoid any long-term problems. It is important not to use any acetic sealants on laminated glass as they may attack the interlayer. It is recommended using a neutral cure sealant on laminated glass. The same applies with Insulated Glass Units (IGU), please ensure that when glazing IGU's that you are using a compatible sealant to the secondary seal of the IGU.

Disclaimer

Information provided in this document is issued as a guide only and should not be treated as a substitute for detailed technical advice. Australian Glass Group disclaims any liability for loss or damage from the use of such data. To the best of our knowledge, the information provided is correct and accurate at the time of issue.

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